

**Tuskegee University
College of Engineering
Department of Chemical Engineering**

Spring 2024



Course: CENG 0470, Chemical Engineering Plant Design
Lecture Hours: Tuesday and Thursday 09:30 AM - 12:30 PM
Location: Luther H. Foster Hall, Room 528
Instructor: Shahryar Jafarinejad, PhD
Email: sjafarinejad@tuskegee.edu
Office: Luther H. Foster Hall, Room 522B
Phone: 334-724-4318
Office Hours: Tuesday 01:00 PM - 02:00 PM; Wednesday 11:00 AM - 01:00 PM; others by appointment
Credit Hours: 4.0
Prerequisites: CENG 0310, CENG 0360, and CENG 0380
Corequisite: CENG 0430
Textbook: M.S. Peters, K.D. Timmerhaus, R.E. West, Plant Design and Economics for Chemical Engineers, Fifth Edition, McGraw-Hill.

Course Objectives:

Students will

- Objective1. Design a complete chemical process.
- Objective2. Perform economic analysis of a process.
- Objective3. Understand professional and ethical responsibilities of chemical engineers.
- Objective4. Develop oral and written communication skills.

Course level student learning outcomes:

| Outcomes | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|------------|---|---|---|---|---|---|---|
| Objective1 | X | X | | | | | X |
| Objective2 | | X | | | | | |
| Objective3 | | | | X | | | |
| Objective4 | | | X | | | | |

2.

6. an ability to develop and conduct appropriate experimentation, analyze and interpret data, and use

get extra time if you arrive late. Students who miss a quiz without an official excuse will receive a zero for that work.

No sharing of any materials (e.g., calculator) during exams.

No make-up assignments (tests, quizzes, and design problems) will be given.

Exceptions:

University allowed excuses with WRITTEN PROOF.

Medical reasons with WRITTEN PROOF.

In the event of a medical emergency, proof must be provided within 24 hours of the student's return to campus or release from doctor's care.

In the event of an excused absence, make up assignments must be done by the next class meeting following the date of the excused absence (unless scheduled with the instructor). The student is responsible for his/her own missed assignments.

A student, who has a medical excuse (i.e. note from a physician or qualified health care facility) for missing an exam, waives that excuse when he/she shows up at the exam and begins to take the exam. A make-up exam will not be given.

It is likely that any makeup work will need to be scheduled during the interim period. Thus, a student with a valid excuse will receive a grade of I in the course until the work is made up. The exception is if the score on the missed work does not impact the final letter grade. In this case, no make-up assignment will be given. Regarding exams, the first excused absence for an exam will result in the substitution of the final exam score for that exam grade. General makeup policies apply for subsequent excused absences from exams.

Effective Spring 2012, the tuskegee.edu email system at Tuskegee University is required for all instructional administrators, faculty, staff and students.

Effective Spring 2012, all instructional administrators, faculty, staff and students are required to use CANVAS and Navigate (EAB).

Academic dishonesty policies outlined in the undergraduate handbook will be strictly enforced.

Grading Criteria:

| Category | Percentage (%) |
|------------------|-----------------------|
| Exams | 20 |
| Design Project | 50 |
| Final Exam | 20 |
| Homework/Quizzes | 10 |

Final Grading Scale:

| Percentage (%) | Letter Grade |
|-----------------------|---------------------|
| 90-100 | A |

Tuesday and Thursday (11:00 AM - 12:30 PM): Each student should present a progress report on his/her project.

Design projects are due 20 days before the final examination. These should be written and typed independently; however, group discussion is encouraged.

Design Project (50%):

| Category | Percentage (%) |
|-------------------------|-----------------------|
| Weekly progress reports | 15 |
| Oral presentation | 10 |
| Final report | 25 |

Final Report (25%):

| Category | Percentage (%) |
|-----------------------------|-----------------------|
| Content | 5 |
| Summary | 5 |
| Introduction and theory | 10 |
| Hazard control and analysis | 10 |
| Results | 10 |
| Discussion | 10 |
| Conclusion | 5 |
| References | 5 |
| Design calculations | 40 |

Course Content and Reading Assignment Schedule:

| Topics | Session |
|--|-----------------|
| Chapter 1: Introduction | 1a |
| Chapter 11: Written and oral design reports | 1b |
| Chapter 2: General design considerations | 2a-4a |
| Chapter 12: Materials-handling equipment-design and costs | 2b-4b |
| Chapter 3: Process design development | 5a-6a |
| Chapter 13: Reactor equipment-design and costs | 5b-6b |
| Test No. 1 | 7 |
| Chapter 4: Flowsheet synthesis and development | 8a-9a |
| Chapter 14: Heat transfer equipment-design and costs | 8b-9b |
| Chapter 5: Software use in process design | 10a-12a |
| Chapter 15: Separation equipment-design and costs | 10b-12b |
| Chapter 6: Analysis of cost estimation | 13a-14a |
| Design of process control systems | 13b-14b |
| Chapter 7: Interest, time value of money, taxes, and fixed charges | 15-16 |
| Chapter 8: Profitability, alternative investments, and option eq | 40 v r \$ C _ a |

List of design books in the reference section of engineering library

| Book Name | Author | Copyright | Publisher | City Published |
|--|--------------------------------|-----------|---|----------------|
| Handbook of Chemical Processing Equipment | Nicholas P. Cheremisinoff | 2000 | Butterworth-Heinemann | Boston |
| Chemical Engineer's Condensed Encyclopedia of Process Equipment | Nicholas P. Cheremisinoff | 1999 | Gulf Publishing Company | Houston |
| Chemical Reaction Hazards, Second Edition | John Barton and Richard Rogers | 1997 | Gulf Publishing Company | Houston |
| Handbook of Chemical Compound Data for Process Safety | Carl L. Yaws | 1997 | Gulf Publishing Company | Houston |
| Applied Process Design for Chemical and Petrochemical Plants, Volume 1 Third Edition | Ernest E. Ludwig | 1999 | Butterworth-Heinemann | Boston |
| Applied Process Design for Chemical and Petrochemical Plants, Volume 2 Third Edition | Ernest E. Ludwig | 1997 | Gulf Publishing Company | Houston |
| Applied Process Design for Chemical and Petrochemical Plants, Volume 3 Third Edition | Ernest E. Ludwig | 2001 | Gulf Professional Publishing, an imprint of Butterworth-Heinemann | Boston |

STATEMENTS OF COE EXPECTATIONS REGARDING STUDENTS'

Covid-Statement

Excuses related to covid infection as well as exposure have to be received from the Dean of Students office. Students should request the excuse for absence from the Dean of Students office as soon as they become aware of covid infection or exposure. Students may request a classes missed memo by contacting the Office of the Dean of Students and Student Conduct (334) 727-8421, via e-mail tharper@tuskegee.edu or by going into the office located in suite 203 Tompkins Hall.